

# 东莞市欧思科光电科技有限公司

**DONGGUAN OPSCO OPTOELECTRONICS CO., LTD**

Factory : Lianxing industrial park, xiajie village, Qishi Town, Dongguan City. guangdong province, China

Dongguan Tel: (769)82632725

Dongguan Fax: (769)82632735

## SK9826

5.5x5.0x1.6mm Top SMD Type 0.3Watt Power Double  
line transmission And High grade grey level tegrated  
light source Intelligent control LED



### Change History

| Date       | Rev. No. | Changes/Reason of changes        | Signature |
|------------|----------|----------------------------------|-----------|
| 2016-12-01 | 01       | Initial Document                 | KEVIN ZHU |
| 2017-02-13 | 02       | Label pin description            | KEVIN ZHU |
| 2018-06-02 | 03       | Correct Reliability standard     | KEVIN ZHU |
| 2019-01-12 | 04       | Revision of Specification Format | KEVIN ZHU |
|            |          |                                  |           |
|            |          |                                  |           |
|            |          |                                  |           |
|            |          |                                  |           |
|            |          |                                  |           |

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### 1. Product Overview :

SK9826 is a two-wire transmission three-channel (RGB) drive control circuit and light-emitting circuit in one of the intelligent external control LED light source. Built-in constant current circuit and RC oscillator; internal integrated current gain control module, CMOS process, low voltage, low power consumption; when REXT is floating, the three-channel constant current driver default output of 18mA, the product is equipped with signal decoding module, Can also be REXT external resistor to adjust the required current, each output channel can output 16 (65536 level) gray adjustable linear current; using two-wire output, DATA data and synchronous CLK signal, so that the series chip The output action synchronization; refresh rate up to 4KHz, showing more delicate and smooth, the default power does not light.

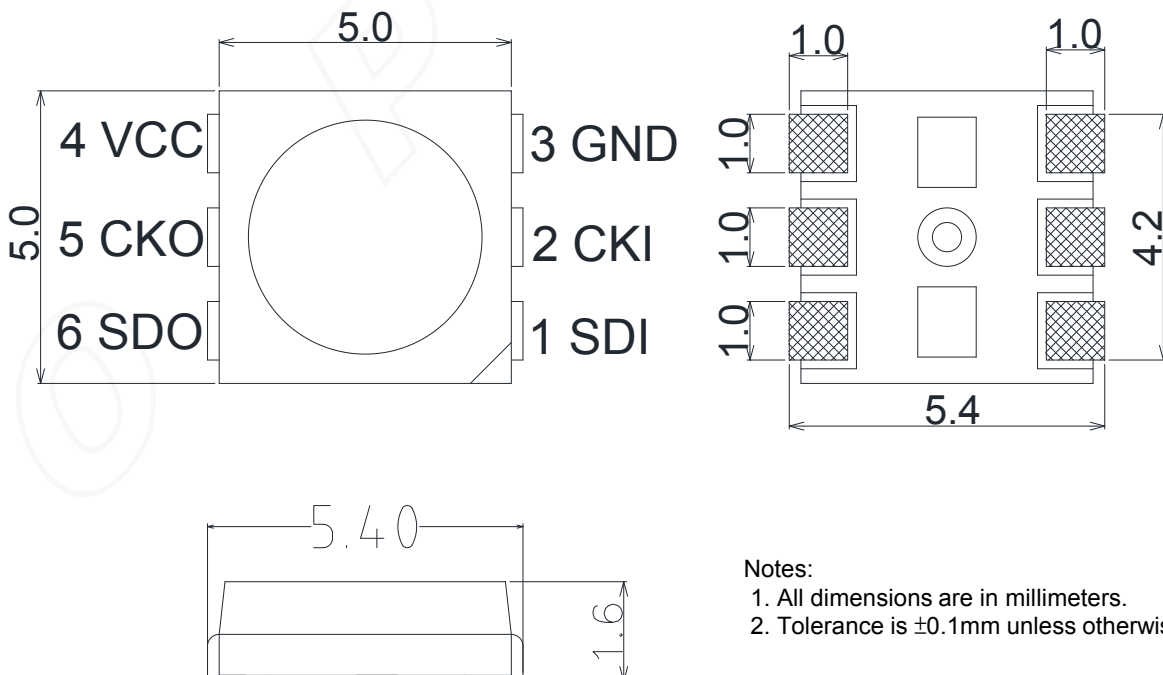
### 2. Main Application Field:

- Full color LED string light, LED full color module, LED super hard and soft lights, LED guardrail tube, LED appearance / scene lighting
- LED point light, LED pixel screen, LED shaped screen, a variety of electronic products, electrical equipment etc..

### 3. Description:

- Top SMD internal integrated high quality external control line serial cascade constant current IC; 5V application; default on electric lights;
- Control circuit and the RGB chip in SMD 5050 components, to form a complete control of pixel, color mixing uniformity and consistency;
- The Two-wire synchronous control, built-in bi-directional transmission function.
- RGB three-color output control, 64Bit (65536 level) color settings; each set of data are 1bit start code +15 Bit (32) brightness adjustment (red, green, blue three ports each 5bits, corresponding to S4 ~ S0) ; 48bits gray data (red, green, blue 16bits) composition.
- Three-way constant current drive, built-in high-precision and high stability of the oscillator, current error  $< \pm 5\%$ .
- The maximum serial data input frequency 30MHZ, refresh rate of up to 4KHz, cascade up to 1024 points.
- REXT external resistance adjusting current (REXT floating, OTR / G / B to about 18mA; REXT external resistor to adjust the maximum current of 60mA).

### 4. Mechanical Dimensions:



#### Notes:

1. All dimensions are in millimeters.
2. Tolerance is  $\pm 0.1$ mm unless otherwise noted

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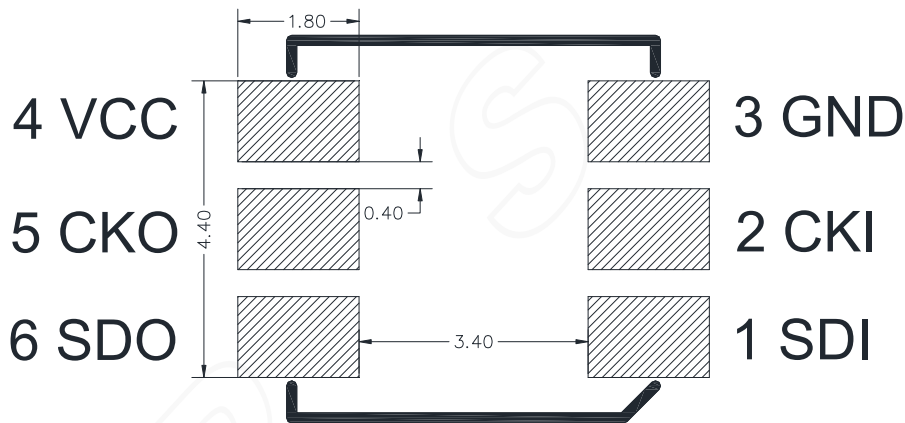
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### 5. PIN configuration

| Item | Symbol | Pin Name   | Function description   |
|------|--------|------------|--|
| 1    | SDI    | Data Input | control signal Input data  |
| 2    | CKI    | CLK Input  | control signal Input Clock data  |
| 3    | GND    | Ground     | The signal and power supply and grounding  |
| 4    | VCC    | Power      | power supply pin   |
| 5    | CKO    | CLK Output | Clock signal output terminal connected in series, via the internal lock regeneration and strong drive output |
| 6    | SDO    | Data Input | Series data output and internal strong drive output  |

### 6. Recommended dimensions for PCB products



### 7. General description of product naming.

## SK 9826

①

②

| ①  | ②   |
|--|---|
| Series   | IC series and current code                            |
| The default is to integrate the RGB chip with the IC | Refers to the 98 series IC 18MA current version 65536 |

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### 8. Electrical parameter (Ta=25°C, VSS=0V) :

| Parameter            | Symbol           | Range        | Unit |
|----------------------|------------------|--------------|------|
| Power supply voltage | VDD              | -0.5~+5.5    | V    |
| Logic input voltage  | V <sub>IN</sub>  | -0.5~VDD+0.5 | V    |
| Working temperature  | T <sub>opt</sub> | -40~+85      | °C   |
| Storage temperature  | T <sub>stg</sub> | -50~+150     | °C   |
| Power dissipation    | PD               | 550          | mW   |
| ESD pressure(HBM)    | V <sub>ESD</sub> | >4K          | V    |
| ESD pressure(DM)     | V <sub>ESD</sub> | 200          | V    |

### 9. Electrical/Optical Characteristics:

| Color | SK9826                  |                |                   |
|-------|-------------------------|----------------|-------------------|
|       | Dominant wavelength(nm) | Luminance(mcd) | luminous flux(lm) |
| Red   | 620-630                 | 400-700        | 1.0-2.0           |
| Green | 515-530                 | 1000-1500      | 4.0-5.0           |
| Blue  | 460-475                 | 200-400        | 1.0-1.5           |

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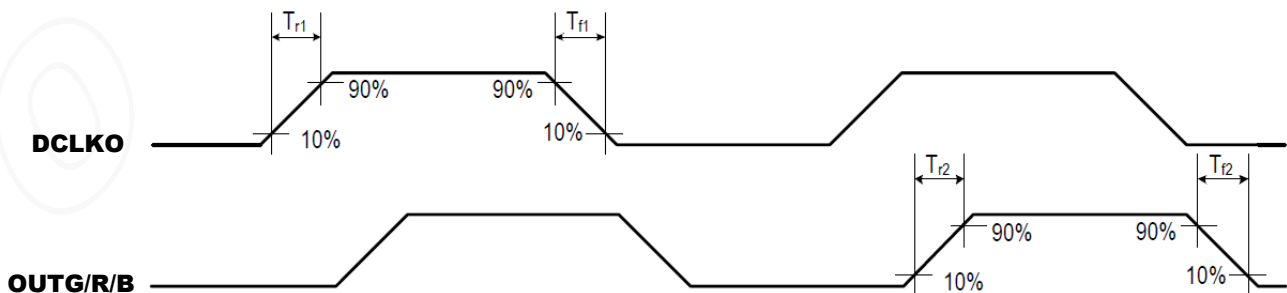
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10. The IC electrical parameters (unless otherwise specified, TA=-20 ~ +70 °C, VDD=4.5 ~ 5.5V, VSS=0V):

| Parameter                           | Symbol              | Min | Typical | Max | Unit | Test conditions                               |
|-------------------------------------|---------------------|-----|---------|-----|------|---|
| The chip supply voltage             | VDD                 | --- | 5.1     | 5.5 | V    | ---   |
| The signal input flip threshold     | VIH                 | 3.0 | ---     | --- | V    | VDD=5.0V                                      |
|                                     | VIL                 | --- | ---     | 1.6 | V    |   |
| The biggest LED output current      | I <sub>max</sub>    | --- | ---     | 20  | mA   | V <sub>DS</sub> =2V, REXT Vacant              |
| The frequency of PWM                | FPWM                | --- | 4.0     | --- | KHZ  | ---   |
| Static power consumption            | I <sub>DD</sub>     | --- | 3.6     | --- | mA   | ---   |
| OUTR / G / B port current variation | %VS.V <sub>DS</sub> | --- | 0.5     | --- | %    | V <sub>DS</sub> =1~5V, I <sub>OUT</sub> =18mA |
|                                     | %VS.VDD             | --- | 2.5     | --- | %    | VDD =4~6V, I <sub>OUT</sub> =18mA             |
|                                     | %VS . Temp.         | --- | 5.0     | --- | %    | I <sub>OUT</sub> =18mA, Temp=-40~+85°C        |

11. Switching characteristics (VCC = 5V ± 5%, Ta = 25 ° C):

| Parameter                      | Symbol          | Min | Typical | Max | Unit | Test conditions                      |
|--------------------------------|-----------------|-----|---------|-----|------|--------------------------------------|
| The speed of data transmission | fDIN            | --- | 4.15    | --- | KHZ  | 50% duty cycle gain adjustment 10001 |
| DCLKO conversion time          | T <sub>r1</sub> | --- | 6.8     | --- | ns   | DCLKO port load capacitance 30pF     |
|                                | T <sub>f1</sub> | --- | 5.5     | --- | ns   |                                      |
| DOUT conversion time           | T <sub>r2</sub> | --- | 60      | --- | ns   | 50% duty cycle gain adjustment 10001 |
|                                | T <sub>f2</sub> | --- | 50      | --- | ns   |                                      |



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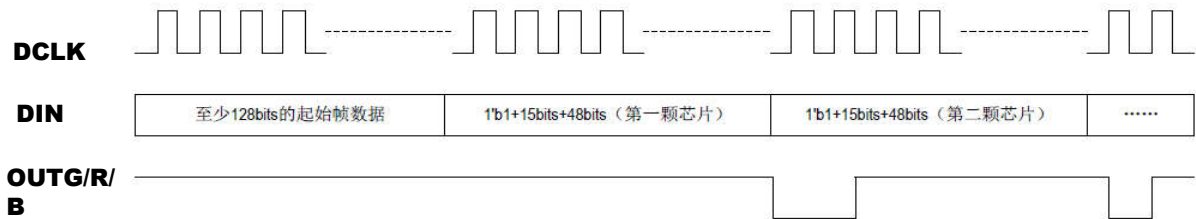
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## 12. Data communication protocol:

(1) 16bits grayscale data format input :



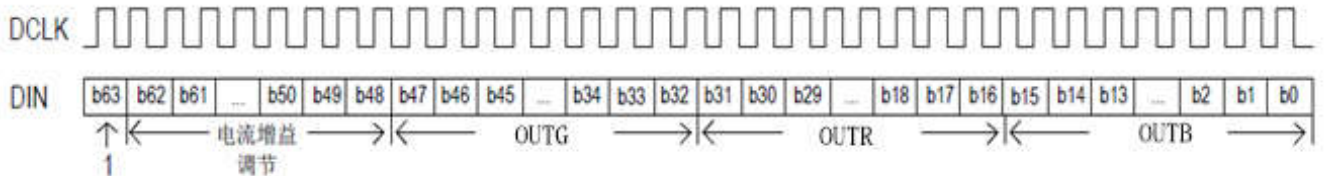
(A) first into at least 128bits "0" as the starting frame, and then moved into the data frame, the starting frame and the data frame are high first move in, DCLK rising edge sampling data:

(B) Each set of gray scale data is composed of 1bit start code + 15bits current gain adjustment value (red and green blue three ports each 5bits) + 48bits gray data (red, green and blue lights 16bits)

(C) the first data frame is the corresponding distance from the end of the nearest LED driver chip;

(D) After the completion of the gray data transmission, additional pulse corresponding to the number of chips need to add additional DCLK (that is, 512 chips in cascade, need to send additional 512 DCLK), DIN remains high, the new data that comes into effect;

(2) Each chip gradation data format :



(3) Product output structure: GRB order to light, optimize the product color mixing effect (adjust the IC default RGB sequential chip position);

(4) Current gain adjustment parameters:

Current gain function Data transmission format:

Red and blue lights a total of 15bits current gain adjustment bit, respectively, corresponding to 5bits (S4 ~ S0), the system is the first order to send red light 5bits, and then the green light 5bits, the last blue light 5bits, starting high S4, S0.

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| Current gain parameter transmission format |                        |                        |
|--|------------------------|------------------------|
| Green (G)                                  | Red (R)                | Blue (B)               |
| S4 , S3 , S2 , S1 , S0                     | S4 , S3 , S2 , S1 , S0 | S4 , S3 , S2 , S1 , S0 |

Specific current setting table :

| Current regulation level | Current gain adjustment bit |    |    |    |    | Corresponding current value (mA) |
|--------------------------|-----------------------------|----|----|----|----|----------------------------------|
|                          | S4                          | S3 | S2 | S1 | S0 |                                  |
| 1                        | 0                           | 0  | 0  | 0  | 0  | 1.68                             |
| 2                        | 0                           | 0  | 0  | 0  | 1  | 2.24                             |
| 3                        | 0                           | 0  | 0  | 1  | 0  | 2.80                             |
| 4                        | 0                           | 0  | 0  | 1  | 1  | 3.36                             |
| 5                        | 0                           | 0  | 1  | 0  | 0  | 3.92                             |
| 6                        | 0                           | 0  | 1  | 0  | 1  | 4.48                             |
| 7                        | 0                           | 0  | 1  | 1  | 0  | 5.04                             |
| 8                        | 0                           | 0  | 1  | 1  | 1  | 5.60                             |
| 9                        | 0                           | 1  | 0  | 0  | 0  | 6.16                             |
| 10                       | 0                           | 1  | 0  | 0  | 1  | 6.72                             |
| 11                       | 0                           | 1  | 0  | 1  | 0  | 7.28                             |
| 12                       | 0                           | 1  | 0  | 1  | 1  | 7.84                             |
| 13                       | 0                           | 1  | 1  | 0  | 0  | 8.40                             |
| 14                       | 0                           | 1  | 1  | 0  | 1  | 8.96                             |
| 15                       | 0                           | 1  | 1  | 1  | 0  | 9.52                             |
| 16                       | 0                           | 1  | 1  | 1  | 1  | 10.08                            |
| 17                       | 1                           | 0  | 0  | 0  | 0  | 10.64                            |
| 18                       | 1                           | 0  | 0  | 0  | 1  | 11.20                            |
| 19                       | 1                           | 0  | 0  | 1  | 0  | 11.76                            |
| 20                       | 1                           | 0  | 0  | 1  | 1  | 12.32                            |
| 21                       | 1                           | 0  | 1  | 0  | 0  | 12.88                            |
| 22                       | 1                           | 0  | 1  | 0  | 1  | 13.44                            |
| 23                       | 1                           | 0  | 1  | 1  | 0  | 14.00                            |
| 24                       | 1                           | 0  | 1  | 1  | 1  | 14.56                            |
| 25                       | 1                           | 1  | 0  | 0  | 0  | 15.12                            |
| 26                       | 1                           | 1  | 0  | 0  | 1  | 15.68                            |
| 27                       | 1                           | 1  | 0  | 1  | 0  | 16.24                            |
| 28                       | 1                           | 1  | 0  | 1  | 1  | 16.80                            |
| 29                       | 1                           | 1  | 1  | 0  | 0  | 17.36                            |
| 30                       | 1                           | 1  | 1  | 0  | 1  | 17.92                            |
| 31                       | 1                           | 1  | 1  | 1  | 0  | 18.48                            |
| 32                       | 1                           | 1  | 1  | 1  | 1  | 19.04                            |



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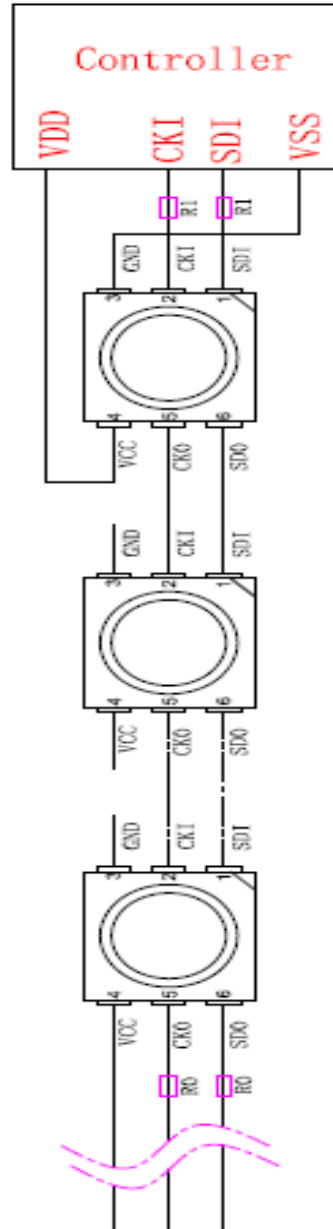
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## 13. The typical application circuit:



In the practical application circuit, the signal input and output pins of the IC signal input and output pins should be connected to the signal input and output terminals. In addition, in order to make the IC chip is more stable, even the capacitance between beads is essential back;

Application: used for soft lamp strip or hard light, lamp beads transmission distance is short, suggested in signal in time the clock line input and output end of each connected in series protection resistors,  $R1=R0$  of about 500 ohms.

Application: for module or general special-shaped products, lamp beads transmission distance is long, because of different wire and transmission distance, in the signal in time clock at both ends of the line on grounding protection resistance will be slightly different; to the actual use of fixed;

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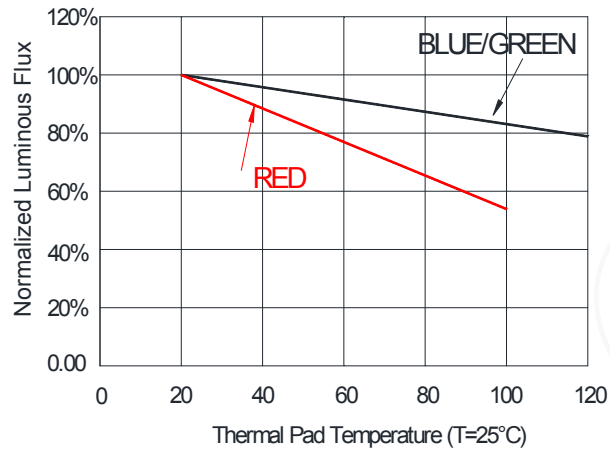
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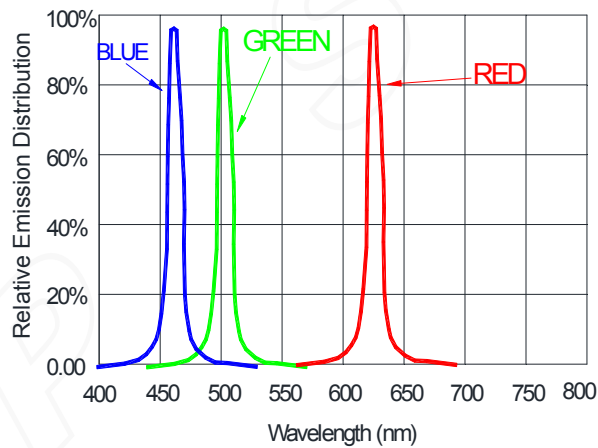
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### 14. Standard LED Performance Graph:

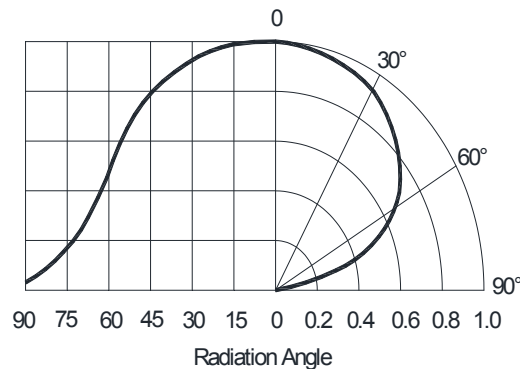
Thermal Pad Temperature vs. Relative Light Output



Wavelength Characteristics



Typical Radiation Pattern 120°



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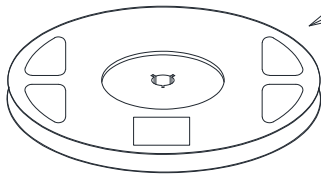
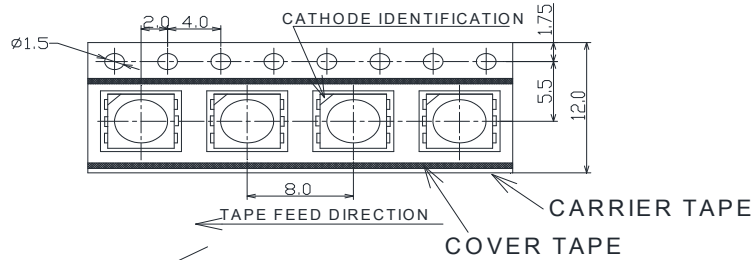
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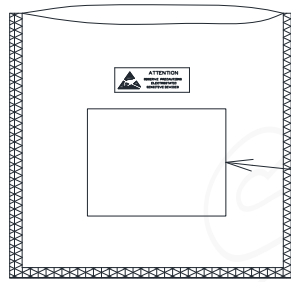
## 15. Packaging Standard:

### SK9826

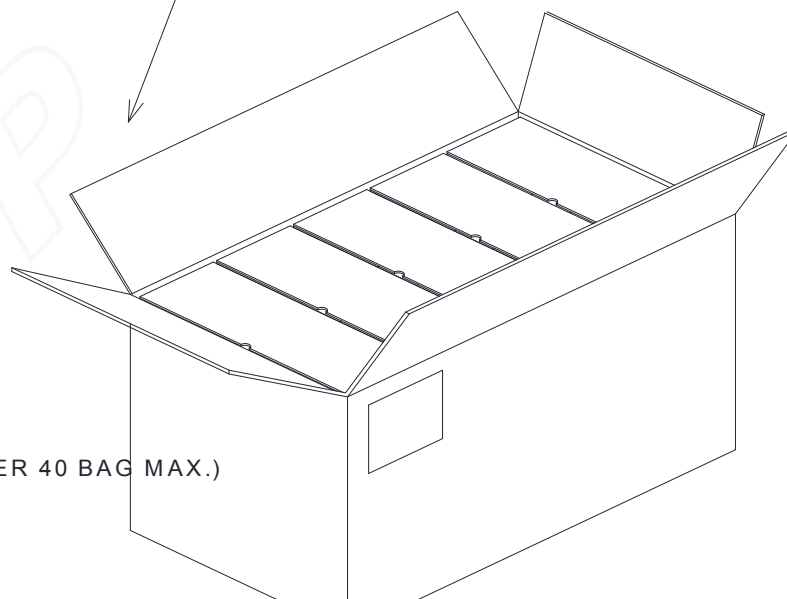


REEL (178x12mm)  
(INNER 1000pcs LED MAX)

ESD POLYETHYLENE BAG



LABEL SKETCHING



CARDBOARD (INNER 40 BAG MAX.)

The reel pack is applied in SMD LED. The LEDs are packed in cardboard boxes after packaging in normal or anti-electrostatic bags. cardboard boxes will be used to protect the LEDs from mechanical shocks during transportation. The boxes are not water resistant and therefore must be kept away from water and moisture.

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### 16. Reliability Test :

| NO. | Test item                              | Test Conditions   | Reference                | Criterion |
|-----|--|---|--------------------------|-----------|
| 1   | Thermal Shock                          | $100 \pm 5^{\circ} \text{C} \sim -40^{\circ} \text{C} \pm 5^{\circ} \text{C}$<br>30min~30min 300 cycles                                   | MIL-STD-202G             | 0/22      |
| 2   | High Temperature Storage               | $T_a = +100^{\circ} \text{C}$ 1000hrs   | JEITA ED-4701<br>200 201 | 0/22      |
| 3   | Low Temperature Storage                | $T_a = -40^{\circ} \text{C}$ 1000hrs  | JEITA ED-4701<br>200 202 | 0/22      |
| 4   | High Temperature High Humidity Storage | $T_a = 60^{\circ} \text{C}$ RH=90% 1000hrs  | JEITA ED-4701<br>100 103 | 0/22      |
| 5   | Temperature Cycle                      | $-55^{\circ} \text{C} \sim 25^{\circ} \text{C} \sim 100^{\circ} \text{C} \sim 25^{\circ} \text{C}$<br>30min~5min~30min~5min<br>100 cycles | JEITA ED-4701<br>100 105 | 0/22      |
| 6   | Resistance to Soldering Heat           | $T_{\text{sld}} = 260^{\circ} \text{C}$ , 10sec. 3 times  | JEITA ED-4701<br>300 301 | 0/22      |
| 7   | Room temp Life Test                    | $25^{\circ} \text{C}$ , IF: Typical current , 1000hrs   | JESD22-A<br>108D         | 0/22      |

### Criteria for Judging the Damage:

| Item                         | Symbol | Test Condition         | Limit                            |     |
|------------------------------|--------|------------------------|----------------------------------|-----|
|                              |        |                        | Min                              | Max |
| Luminous Intensity           | IV     | DC=5V, Typical current | Init. Value*0.7                  | --- |
| Resistance to Soldering Heat | ---    | DC=5V, Typical current | No dead lights or obvious damage |     |

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## APPENDIX 1.TOP SMD LED Application Notes

### 1. Features

The Purposes of making OPSCO's customers and users to have a clear understanding on the ways how to use the LED.

### 2. Description

Generally. The LED can be used the same way as other general purposed semiconductors. When using OPSCO's TOP SMD LED, the following precautions must be taken to protect the LED.

### 3. Cautions

#### 3.1. Dust & Cleaning

This emitter has a silicone surface, There are many benefits to the silicone surface in terms of optical properties and improved reliability. However, silicone is a softer material and prone to attract dust. While a minimal amount of dust and debris on the LED will not cause significant reduction in illumination, steps should be taken to keep the emitter free of dust.

These include keeping the LEDs in the manufacturer's package prior to assembly and storing assemblies in an enclosed area after installing the emitters.

Surface condition of this device may change when organic solvents such as trichloroethylene or acetone were applied.

Avoid using organic solvent, it is recommended that isopropyl be used as a solvent for cleaning the LEDs. When using other solvents, it should be confirmed beforehand whether the solvents will dissolve the package and the resin of not.

Do not clean the LEDs by the ultrasonic. When it is absolutely necessary, the influence as ultrasonic cleaning on the LEDs depends on factors such as ultrasonic power. Baking time and assembled condition. Before cleaning, a pre-test should be done to confirm whether any damage to the LEDs will occur.

#### 3.2. Shipment and storage

TOP SMD LED is a humidity sensor, the LED packaging in the aluminum bag is to avoid the LED in the transport and storage of moisture absorption, in the bag with a desiccant to absorb the moisture inside the bag. If the LED absorbs water vapor, then in the LED over reflow, in the high temperature state, into which the rapid expansion of gas vaporization and produce a greater internal stress, so that the material crack, layered or damaged bonding wire , Resulting in product failure.

TOP SMD LED with a moisture-proof anti-static aluminum foil bag packaging, handling should avoid the process of squeezing, piercing the case of bags, and do the necessary anti-static protective measures; promise products on the line before the leak or broken, Please stop the use of direct use of the product; , Resulting in product failure;

Such as before the material has been found to prevent moisture-proof aluminum foil bags have been opened, damaged, perforated can be returned to the original re-dehumidification, must not be on-line use;

The humidity level of this product is LEVEL5a.

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Chart 1: Definition of material's MSL prescribed by IPC/JEDECJ-STD-020E

| Moisture proof | Workshop lifespan after open the packaging |   |
|----------------|--|---|
|                | Time                                       | condition                                 |
| LEVEL1         | unlimited                                  | $\leq 30^{\circ}\text{C}/85\% \text{ RH}$ |
| LEVEL2         | 1 year                                     | $\leq 30^{\circ}\text{C}/60\% \text{ RH}$ |
| LEVEL2a        | 4 Weeks                                    | $\leq 30^{\circ}\text{C}/60\% \text{ RH}$ |
| LEVEL3         | 168 Hours                                  | $\leq 30^{\circ}\text{C}/60\% \text{ RH}$ |
| LEVEL4         | 72 Hours                                   | $\leq 30^{\circ}\text{C}/60\% \text{ RH}$ |
| LEVEL5         | 48 Hours                                   | $\leq 30^{\circ}\text{C}/60\% \text{ RH}$ |
| LEVEL5a        | 24 Hours                                   | $\leq 30^{\circ}\text{C}/60\% \text{ RH}$ |
| LEVEL6         | Take off and use immediately               | $\leq 30^{\circ}\text{C}/60\% \text{ RH}$ |

### 3.3. Storage before unsealing

In order to avoid the moisture barrier caused by the reliability of the failure problem, need to do LED products SMT pre-storage and moisture-proof measures;

If the moisture-proof bag is not open, the TOP SMD element will be stored for less than 2 months at  $<30^{\circ}\text{C} / 60\% \text{ RH}$ ; (Note: The label date is the same and the packing is not leaked. Discoloration under the premise of use; for different moisture-proof grade materials or packaging to save the time there is a certain difference, the specific preservation time to the specification book or packaging tips prevail); recommended in the unassembled do not open the moisture before the bag;

### 3.4. Control after the packing bag is opened

After opening the moisture-proof bag, please read the moisture-proof bag inside the humidity indicator card in the moisture-proof beads into pink to confirm moisture in the moisture bag is too much, according to the color of the ball to determine whether the bag material on-line operation; And the material after opening the package should be strictly controlled in the table 1 as specified by the maximum temperature and humidity and operating time allowed, as long as the material exposed in the environment described in Table 1, the need to accumulate its use in the workshop time. Open the bag and paste the material on the PCB board, should be completed within 0.5H welding work, do not recommend the material attached to the PCB, a long time stay in the workshop does not carry out SMT work; Caused by adverse water within the lead;

### 3.5. Definition of humidity card

Open the package after the TOP SMD LED bag inside the humidity card color instructions are as follows:

- A. If the moisture card 10% of the moisture-proof beads into pink, other files for the blue, this situation, LED can be used directly;
- B. If the humidity card moisture-proof beads 10%, 20% at all become pink, in fact, the file is blue, this situation, the need for low-temperature components dehumidification;
- C. If the humidity card moisture-proof beads 10%, 20%, 30% more than three are turned pink, in this case, the customer needs to return the material to our company for high humidity dehumidification, re-packaging before use;

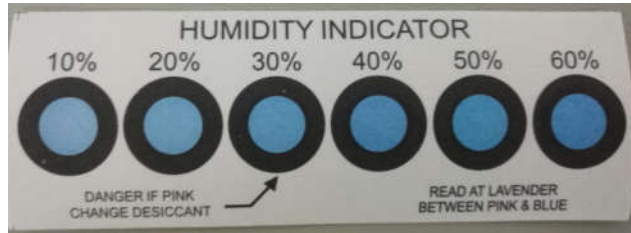
# 东莞市欧思科光电科技有限公司

**DONGGUAN OPSCO OPTOELECTRONICS CO., LTD**

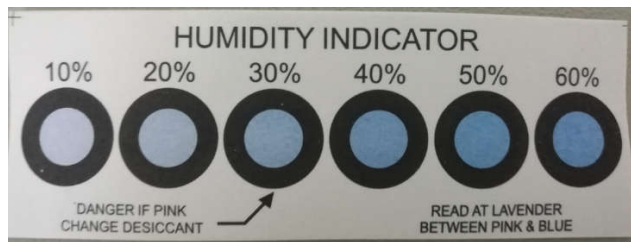
Factory : Lianxing industrial park, xiajie village, Qishi Town, Dongguan City. guangdong province, China

Dongguan Tel: (769)82632725

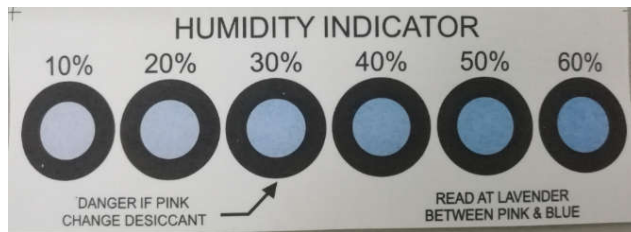
Dongguan Fax: (769)82632735



Humidity indicator D0 not change color



Humidity indicator turns pink in 10% 20%



Humidity indicator turns pink in 10% 20% 30%

### 3.6. Unwanted material moisture-proof storage and moisture-proof control of finished material

If a roll of SMDs is not used at once and the plant temperature and humidity are within the defined conditions (<math> < 30^{\circ}\text{C} / 60\% \text{RH}</math>), the exposure time of the element in the air does not exceed 2H, the remaining material should be carried out together with the desiccant Vacuum sealed, otherwise, the material must be low-wet baking dehumidification; dehumidified material can be re-packaged to re-start the calculation time;

Perform moisture control on SMDs components that have been assembled

- After the components have been assembled to the PCB board no longer need to go through the high temperature process or reflow process, it will not be special treatment;
- Do not need to do the necessary dehumidification work before making the appropriate protection process, bake in  $70^{\circ}\text{C} \pm 5^{\circ}\text{C}$  oven baking for less than 12 hours, To remove the product in the detection and aging process exposed to moisture in the air to avoid the product in the protective treatment, the package in the material surface of the moisture will slowly invade the product, will cause product failure;
- For products that require secondary SMT process or high temperature, they should be subjected to the necessary moisture treatment before secondary welding, after exposure to (<math> < 30^{\circ}\text{C} / 60\% \text{RH}</math>), The maximum length of not more than 2H, Connaught second high temperature process separated by a long time, then a welding material must be necessary dehumidification work ( $70^{\circ}\text{C} \pm 5^{\circ}\text{C}$  oven baking no less than 12 hours), and then pumping Vacuum storage; or the first product stored in the oven or with a desiccant container, the second high-temperature process before doing dehumidification work ( $70^{\circ}\text{C} \pm 5^{\circ}\text{C}$  in the oven baking no less than 12 hours), To ensure that products in the high temperature before the process is not damp;

Low-temperature baking conditions:  $70^{\circ}\text{C} \pm 5^{\circ}\text{C}$  baking not less than 12 hours high temperature baking conditions:  $130^{\circ}\text{C} \pm 5^{\circ}\text{C}$  baking not less than 6 hours (lamp beads must be split into particles)

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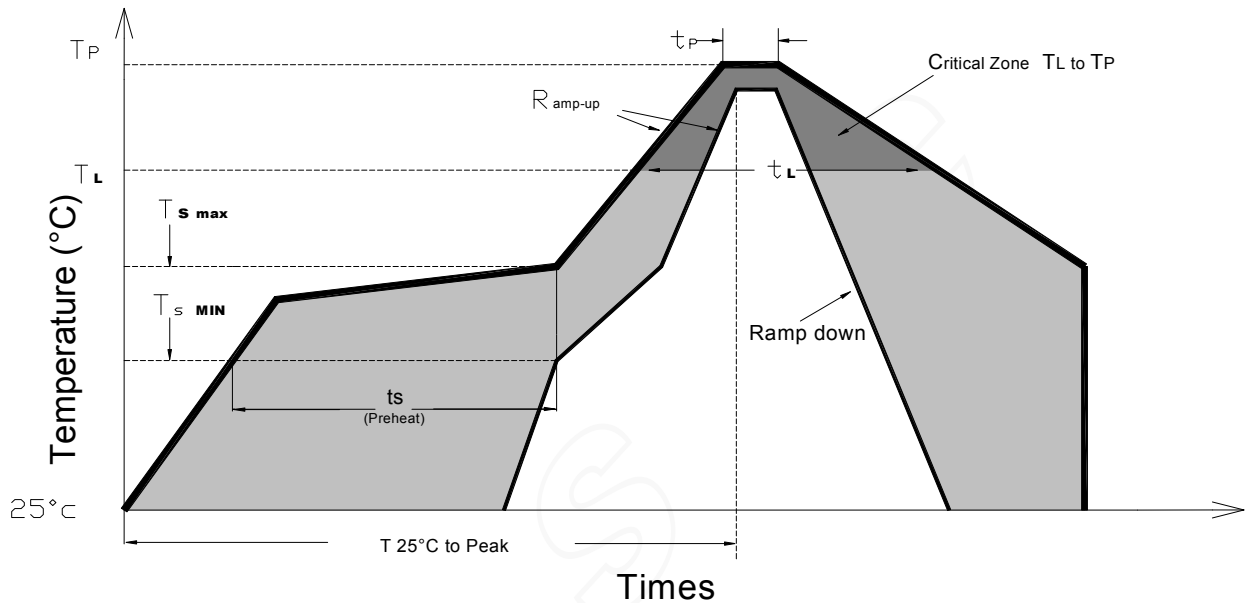
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### 3.7. Reflow Soldering Characteristics

In testing, OPSCO has found S50 LEDs to be compatible with JEDEC J-STD-020E, using the parameters listed below. As a general guideline OPSCO recommends that users follow the recommended soldering profile provided by the manufacturer of solder paste used.

Note that this general guideline is offered as a starting point and may require adjustment for certain PCB designs and Configurations of reflow soldering equipment.



| Profile Feature                                      | Lead-Based Solder | Lead-Free Solder |
|--|-------------------|------------------|
| Average Ramp-Up Rate ( $T_{s\ max}$ to $T_p$ )       | 3°C/second max.   | 3°C/second max.  |
| Preheat: Temperature Min ( $T_{s\ min}$ )            | 100°C             | 150°C            |
| Preheat: Temperature Min ( $T_{s\ max}$ )            | 150°C             | 200°C            |
| Preheat: Time ( $t_{s\ min}$ to $t_{s\ max}$ )       | 60-120 seconds    | 60-180 seconds   |
| Time Maintained Above: Temperature ( $T_L$ )         | 183 °C            | 217 °C           |
| Time Maintained Above: Time ( $t_L$ )                | 60-150 seconds    | 60-150 seconds   |
| Peak/Classification Temperature ( $T_p$ )            | 215 °C            | 240 °C           |
| Time Within 5°C of Actual Peak Temperature ( $t_p$ ) | <10 seconds       | <10 seconds      |
| Ramp-Down Rate                                       | 6°C/second max.   | 6°C/second max.  |
| Time 25 °C to Peak Temperature                       | <6 minutes max.   | <6 minutes max.  |

Note: All temperatures refer to topside of the package, measured on the package body surface.



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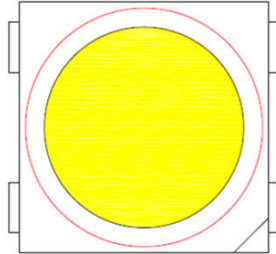
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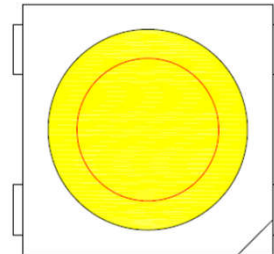
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### 3.8 General design requirements :

#### . SMT nozzle requirements: (red circle refers to the nozzle diameter)



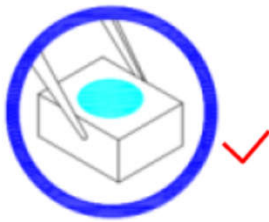
OK (nozzle diameter is greater than the light bulb area)



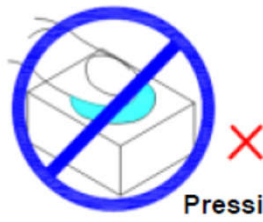
NG (nozzle diameter is less than the light beads light area)

- . Material to take way: with tweezers folder material, can not press the colloid or sharp objects to touch the colloid, the material can not be stacked;

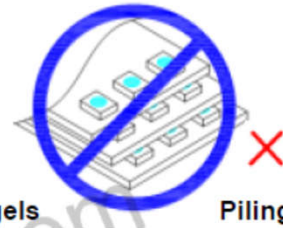
#### a. Correct handling



#### b. Wrong handling and wrong display after assembling



Pressing gels



Piling up material

- . Products in the PCB layout design, for the soft sheet, and 0.5T below the plate, the pad direction should be perpendicular to the direction of PCB extension to reduce the PCB board bending stress generated in the LED pin, resulting in LED products Due to stress acting tensile failure;

### 3.9 Heat Generation:

Thermal design of the end product is of paramount importance. Please consider the heat generation of the LED when making the system design. The coefficient of temperature increase per input electric power is affected by the thermal resistance of the circuit board and density of LED placement on the board, as well as components. It is necessary to avoid in tense heat generation and operate within the maximum rating given in this specification. The operating current should be decided after considering the ambient maximum temperature of LEDs

The maximum working temperature of the product is not easy to exceed 40 ° C ( $\leq 40$  ° C, refers to the product pin at the operating temperature)

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### 4.0 Electrostatic Discharge & Surge Current :

Electrostatic discharge (ESD) or surge current (EOS) may damage LED.

Precautions such as ESD wrist strap, ESD shoe strap or antistatic gloves must be worn whenever handling of LED.

IC device signal input and output ports must be connected in series protection resistor to prevent surge or static shock port caused by product failure;

All devices, equipment and machinery must be properly grounded.

It is recommended to perform electrical test to screen out ESD failures at final inspection.

It is important to eliminate the possibility of surge current during circuitry design.

### 4.1 Moisture Proof Package

Cannot take any responsibility for any trouble that are caused by using the LEDs at conditions exceeding our specifications.

The LED light output is strong enough to injure human eyes. Precautions must be taken to prevent looking directly at the LEDs with unaided eyes for more than a few seconds.

The formal specification must be exchanged and signed by both parties before large volume purchase begins.

The appearance and specifications of the product may be modified for improvement without notice.